

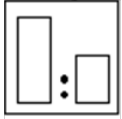
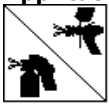

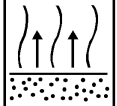



Technical Datasheet RMQG

QUICKLINE® Ready-Mixed Direct Gloss



Description	Quickline Ready-Mixed Direct Gloss is a 2 pack acrylic single layer Direct Gloss Colour that can be used for all types of repair work, providing a hard durable finish with good opacity and excellent gloss.		
Products	Colour:	QG-xxxxxx <i>Quickline</i> Ready-Mixed Direct Gloss	
	Hardener:	QH-4220 <i>Quickline</i> MS Standard Hardener	(Up to 25°C)
		QH-4230 <i>Quickline</i> MS Slow Hardener	(25 - 35°C)
	Thinner:	QS-5210 <i>Quickline</i> MS Fast Thinner	(15 - 25°C)
		QS-5220 <i>Quickline</i> MS Standard Thinner	(20 - 30°C)
		QS-5230 <i>Quickline</i> MS Slow Thinner	(25 - 35°C)
Substrates	<i>Quickline</i> 2K Build Primers QP-3401/3405/3407 Existing Paintwork in sound condition		
Preparation		P400 or finer (dry)	
			P600 or finer (wet)
Mixing		<i>Quickline</i> Ready-Mixed Direct Gloss QG-xxxxxx <i>Quickline</i> MS Hardener QH-4220/4230 <i>Quickline</i> MS Thinner QS-5210/5220/5230	By volume: 2 Parts 1 Part 0.3 Parts
		Pot Life:	4 hours
Application		Conventional gun:	Fluid Tip 1.3 – 1.4 mm, Air pressure 50 - 55 psi (3.5 – 3.8 bar) at the gun
		HVLP/Compliant gun:	Fluid Tip 1.3 – 1.4 mm, Air pressure – refer to spraygun manufacturers information
Coats		2 full single coats	
Flash Time		5 - 10 minutes between coats at 20°C	
Drying		Air Dry at 20°C:	Dust Free: Polish/Into Service
			15 minutes 12 hours
		Force Dry:	60°C: Polish/Into Service
			30 minutes When cool
Process Notes			
Clean up equipment immediately after use, using <i>Quickline</i> MS Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

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QUICKLINE®