

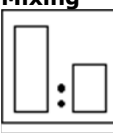


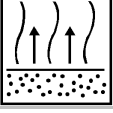



Technical Datasheet RMQB

QUICKLINE® Ready-Mixed Basecoat



Description	Quickline Ready-Mixed Basecoat is an easy to use acrylic basecoat, with good opacity.		
Products	Basecoat Colour:	QB-xxxxxx <i>Quickline</i> Ready-Mixed Basecoat	
	Thinner:	QS-5210 <i>Quickline</i> MS Fast Thinner	(15 - 25°C)
		QS-5220 <i>Quickline</i> MS Standard Thinner	(20 - 30°C)
		QS-5230 <i>Quickline</i> MS Slow Thinner	(25 - 35°C)
Substrates	<i>Quickline</i> 2K Build Primers QP-3401/3405/3407 Existing Paintwork in sound condition		
Preparation		P400 or finer (dry)	 P800 (wet)
Mixing 	<i>Quickline</i> Ready-Mixed Basecoat QB-xxxxxx <i>Quickline</i> MS Thinner QS-5210/5220/5230		By volume: 1 Part 0.8 Parts
	Pot Life:		Indefinite
Application 	Conventional gun:	Fluid Tip 1.3 – 1.6 mm, Air pressure 40 - 45 psi (2.8 – 3.1 bar) at the gun.	
	HVLP/Compliant gun:	Fluid Tip 1.3 – 1.6 mm, Air pressure – refer to spraygun manufacturers information.	
Coats 	2 single coats followed immediately by a light coat for metallic control if required		
Flash Time 	3 - 5 minutes between coats at 20°C		
Drying 	10 – 20 minutes at 20°C before application of clearcoat		
Process Notes			
Fade-Out Process: Normally no additional products are needed to achieve an effective fade-out. Using normal ready-for-use thinned paint simply extend into the prepared surrounding area using low pressure (20-25 psi/1.3-1.7 bar at the gun), with an arcing motion and without triggering off. To reduce the opacity for the Fade-out coats of some lighter, high opacity colours, Basecoat Fade-Out Additive, QA-1710 can be used. (Refer to TDS QA-1710).			
Clearcoats: <i>Quickline</i> HS Clearcoat QC-7400 or <i>Quickline</i> MS Clearcoat QC- 7700 are recommended for use over <i>Quickline</i> Ready-Mixed Basecoat.			
Clean up equipment immediately after use, using <i>Quickline</i> MS Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

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