

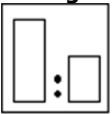


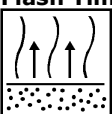








Description	Quickline 2K Primer Surfacers, QP-3405/3407 , are fast drying, grey/dark grey, 2 pack acrylic primer filler/surfacers.		
Products	Primer:	QP-3405 Quickline 2K Primer Surfacer - Grey QP-3407 Quickline 2K Primer Surfacer - Dark Grey	
	Hardener:	QH-4210 Quickline MS Fast Hardener (Up to 18°C) QH-4220 Quickline MS Standard Hardener (18 - 25°C) QH-4230 Quickline MS Slow Hardener (25 - 35°C)	
	Thinner:	QS-5210 Quickline MS Fast Thinner (15 - 25°C) QS-5220 Quickline MS Standard Thinner (20 - 30°C) QS-5230 Quickline MS Slow Thinner (25 - 35°C)	
Surface Preparation		Degrease the surface thoroughly before and after sanding.	
			Old finishes: Machine sand P240-P320 grit Bare metal: Machine sand P120-P180 grit Bodyfiller: Machine sand P120-P180 grit
Mixing		Quickline 2K Primer Surfacer QP-3405/3407 Quickline MS Hardener QH-4210/4220/4230 Quickline MS Thinner QS-5210/5220/5230 Pot Life: at 20°C	Mixing Ratio by volume: Primer Surfacer 5 Parts 1 Part 1 Part 45 - 60 minutes
Application		Conventional gun: Fluid Tip 1.8 - 2.2mm, Air pressure 50 psi (3.5 bar) at the gun HVL/Compliant gun: Fluid Tip 1.5 - 1.8mm, Air pressure - refer to spraygun manufacturers information	
Coats		Primer Surfacer 2 - 4 coats (75 - 150 microns dry film)	
Flash Time		5 - 10 minutes between coats at 20°C.	
Drying		Air Dry at 20°C: Short / Medium Wave I.R. Force Dry:	4 - 5 hours to sand and topcoat Flash off 5 mins, 10 - 20 mins* *Depending on IR equipment used 20 - 30 minutes at 60°C to sand and topcoat
Sanding prior to topcoat	QP-3405 / 7 2K Primer Surfacer must be sanded prior to overcoating or topcoating		
			
	Dry sand by machine or by hand or wet sand - refer to relevant Technical Data Sheet of product being applied for sanding grades.		
Process Notes	Clean up equipment immediately after use, using Quickline Thinner QS-5220 or another suitable solvent. Dispose of waste in accordance with applicable regulations.		
VOC Information	The EU limit value for this product (product category: IIB.c) in ready to use form is max. 540g/litre of VOC. The VOC content of this product in ready to use form is max. 540g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.		

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet.

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March 2014

PPG Industries (UK) Ltd
Auto Refinish
Customer Service & Sales Group,
Needham Road
Stowmarket, Suffolk.
IP14 2AD
Tel: 01449 771775