

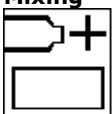









<b>Description</b>	<b>Quickline Universal Stopper, QF-2620</b> , is a semi-flexible, polyester based stopper which has excellent adhesion, easy application and sanding properties.		
<b>Products</b>	Stopper: Hardener:	QF-2620 SHA305	<b>Quickline Universal Stopper</b> <b>Quickline Hardener for QF-2620</b>
<b>Substrates</b>	<ul style="list-style-type: none"> <li>- Bare metal: steel, galvanized steel and aluminium</li> <li>- SMC and FRP</li> <li>- Old finishes in sound condition</li> </ul>		
<b>Surface Preparation</b>		Bare metal: Scuff well Old finishes: Machine sand P80-P180 grit	 Degrease the surface thoroughly before and after sanding. Before application the surface must be completely dry.
<b>Mixing</b>		<b>Quickline Universal Stopper QF-2620</b> <b>Quickline Hardener SHA305</b>	By weight: 100 Parts 2 - 3 Parts
<b>Working Time:</b> 4 - 8 min, depending on temperature and proportion of hardener			
<b>Application</b>	 Use a suitable knife or spreader.		
<b>Drying</b>	 Stopper dry to sand on 20 - 30 min. at 20°C. I.R - Short Wave                    2 - 3 minutes* - Medium Wave                    5 - 7 minutes* <div style="text-align: right;">*Depending on IR equipment used</div>		
<b>Sanding</b>	 Dry: P80-P120, to desired contour.   Finishing P180-P240		
<b>Recoat</b>	 Stopper can be recoated with <b>Quickline 2K Etch Primer Surfacer</b> , Epoxy Primer or <b>2K Primer Surfacer</b>		
<b>Process Notes</b> Clean up equipment immediately after use, using <b>Quickline MS Thinner</b> or another suitable solvent. Dispose of waste in accordance with applicable regulations.			
<b>VOC Information</b> The EU limit value for this product (product category: IIB.b) in ready to use form is max. 250g/litre of VOC. The VOC content of this product in ready to use form is max. 250g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet.

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