

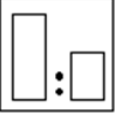



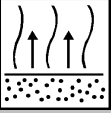
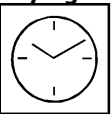


# QUICKLINE® Technical Datasheet

## QDG Quickline Direct Gloss Colour

<b>Description</b>	<b>Quickline Ready-Mixed Direct Gloss</b> is a 2 pack acrylic single layer Direct Gloss Colour that can be used for all types of repair work, providing a hard durable finish with good opacity and excellent gloss.		
<b>Products</b>	Colour:	QDG-xxxx <i>Quickline</i> Direct Gloss	
	Hardener:	QH-2310 <i>Quickline</i> MS Hardener for DG - Fast	(Up to 25°C)
		QH-2320 <i>Quickline</i> MS Hardener for DG - Standard	(25 - 35°C)
	Thinner:	QS-5210 <i>Quickline</i> MS Fast Thinner	(15 - 25°C)
		QS-5220 <i>Quickline</i> MS Standard Thinner	(20 - 30°C)
		QS-5230 <i>Quickline</i> MS Slow Thinner	(25 - 35°C)
<b>Substrates</b>	<i>Quickline</i> 2K Primer Surfacer QP-3405/3407 Existing Paintwork in sound condition		
<b>Preparation</b>	 P400 or finer (dry)	 P600 or finer (wet)	
<b>Mixing</b>	 <i>Quickline</i> Direct Gloss QDG-xxxx <i>Quickline</i> MS Hardener for DG -QH-2310/2320 <i>Quickline</i> MS Thinner QS-5210/5220/5230  Pot Life:		By volume:  2 Parts 1 Part 0.3 Parts  2 - 3 hours
<b>Application</b>	 Conventional gun:	Fluid Tip 1.3 – 1.8 mm, Air pressure 50 - 55 psi (3.5 – 3.8 bar) at the gun	
	 HVLP/Compliant gun:	Fluid Tip 1.3 – 1.6 mm, Air pressure – refer to spraygun manufacturers information	
<b>Coats</b>	 2 full single coats		
<b>Flash Time</b>	 5 - 10 minutes between coats at 20°C		
<b>Drying</b>	 Air Dry at 20°C:	Dust Free: Polish/Into Service	15 minutes 12 hours
	Force Dry:	60°C: Polish/Into Service	30 minutes When cool
<b>Process Notes</b>			
Clean up equipment immediately after use, using <i>Quickline</i> MS Thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet.

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