

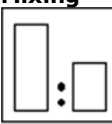


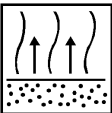



QUICKLINE® Technical Datasheet

QBC Quickline Basecoat Colour

Description	<i>Quickline Basecoat Colour</i> is an easy to use acrylic basecoat, with good opacity.		
Products	Basecoat Colour: Thinner:	QBC-xxxx <i>Quickline Basecoat Colour</i> QS-5210 <i>Quickline MS Fast Thinner</i> QS-5220 <i>Quickline MS Standard Thinner</i> QS-5230 <i>Quickline MS Slow Thinner</i>	(15 - 25°C) (20 - 30°C) (25 - 35°C)
Substrates	<i>Quickline 2K Primer Surfacer QP-3405/3407</i> Existing Paintwork in sound condition		
Preparation	 P400 or finer (dry)	 P800 (wet)	
Mixing	 <i>Quickline Basecoat QB-xxxx</i> <i>Quickline MS Thinner QS-5210/5220/5230</i> Pot Life:	By volume: 1 Part 0.8 Parts Indefinite	
Application	 Conventional gun: HVLP/Compliant gun:	Fluid Tip 1.3 – 1.6 mm, Air pressure 40 - 45 psi (2.8 – 3.1 bar) at the gun. Fluid Tip 1.3 – 1.6 mm, Air pressure – refer to spraygun manufacturers information.	
Coats		2 single coats followed by a light coat for metallic control if required	
Flash Time		5 - 10 minutes between coats at 20°C	
Drying		Approximately 15 – 20 minutes at 20°C before application of clearcoat	
Process Notes			
Clearcoats: <i>Quickline</i> Clearcoats are recommended for use over <i>Quickline Basecoat Colour</i> . Clean up equipment immediately after use, using <i>Quickline MS Thinner</i> or another suitable solvent. Dispose of waste in accordance with applicable regulations.			

These products are for professional painting only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the Material Safety Data Sheet.

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